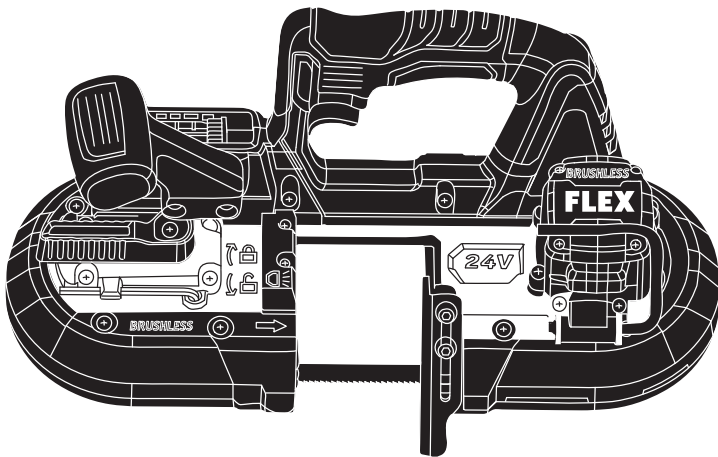


FLEX

OPERATOR'S MANUAL



Model: FXA2331

24V BRUSHLESS 64MM COMPACT BAND SAW

⚠ WARNING: To reduce the risk of injury, the user must read and understand the Owner's Manual before using this product. Save these instructions for future reference.







Please contact FLEX customer service in Australia 1300 000 346 or
New Zealand 0508 000 346 any time you have questions or warranty claims.

SAFETY SYMBOLS

The purpose of safety symbols is to attract your attention to possible dangers. The safety symbols and the explanations with them deserve your careful attention and understanding. The symbol warnings do not, by themselves, eliminate any danger. The instructions and warnings they give are no substitutes for proper accident prevention measures.

⚠ WARNING Be sure to read and understand all safety instructions in this Owner's Manual, including all safety alert symbols such as “**DANGER**,” “**WARNING**,” and “**CAUTION**” before using this tool. Failure to follow all instructions listed below may result in electric shock, fire, and/or serious personal injury.

The definitions below describe the level of severity for each signal word. Please read the manual and pay attention to these symbols.	
	This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.
	DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.
	WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.
	CAUTION, used with the safety alert symbol, indicates a hazardous situation which, if not avoided, will result in minor or moderate injury.

GENERAL POWER TOOL SAFETY WARNINGS



Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

The term “power tool” in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work Area Safety

Keep work area clean and well lit. Cluttered or dark areas invite accidents.

Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.

Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

Electrical Safety

Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.

Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.

Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.

Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.

When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.

If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.

Personal Safety

Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.

Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.

Prevent unintentional starting. Ensure the switch is in the off position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.

Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.

Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.

If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles. A careless action can cause severe injury within a fraction of a second.

Power Tool Use and Care

Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.

Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.

Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.

Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

Use the power tool, accessories and tool bits, etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

Keep handles and grasping surfaces dry, clean and free from oil and grease. Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.

Battery Tool Use and Care

Recharge only with the charger specified by the manufacturer. A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.

Use power tools only with specifically designated battery packs. Use of any other battery packs may create a risk of injury and fire.

When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws, or other small metal objects, that can make a connection from one terminal to another. Shorting the battery terminals together may cause burns or a fire.

Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. Liquid ejected from the battery may cause irritation or burns.

Do not use a battery pack or tool that is damaged or modified. Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.

Do not expose a battery pack or tool to fire or excessive temperature. Exposure to fire or temperature above 130 °C may cause explosion.

Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions. Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.

Service

Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.









Never service damaged battery packs. Service of battery packs should only be performed by the manufacturer or authorized service providers.




SPECIFIC SAFETY RULES FOR BAND SAW

- **Hold power tool by insulated gripping surfaces when performing an operation where the cutting accessory may contact hidden wiring.** Cutting accessories contacting a “live” wire may make exposed metal parts of the power tool “live” and could give the operator an electric shock.
- **Keep hands away from cutting area and blade. Keep your other hand on the front handle.** If both hands are holding the saw, they cannot be cut by the blade.
- **Secure the workpiece.** Clamping devices or a vise will hold the workpiece in place better than the hand.
- **Always wait until the blade has come to a complete stop before placing the tool down.** The blade can jam and lead to loss of control over the power tool.

SYMBOLS

IMPORTANT: Some of the following symbols may be used on your tool. Please study them and learn their meaning. Proper interpretation of these symbols will allow you to operate the tool better and safer.

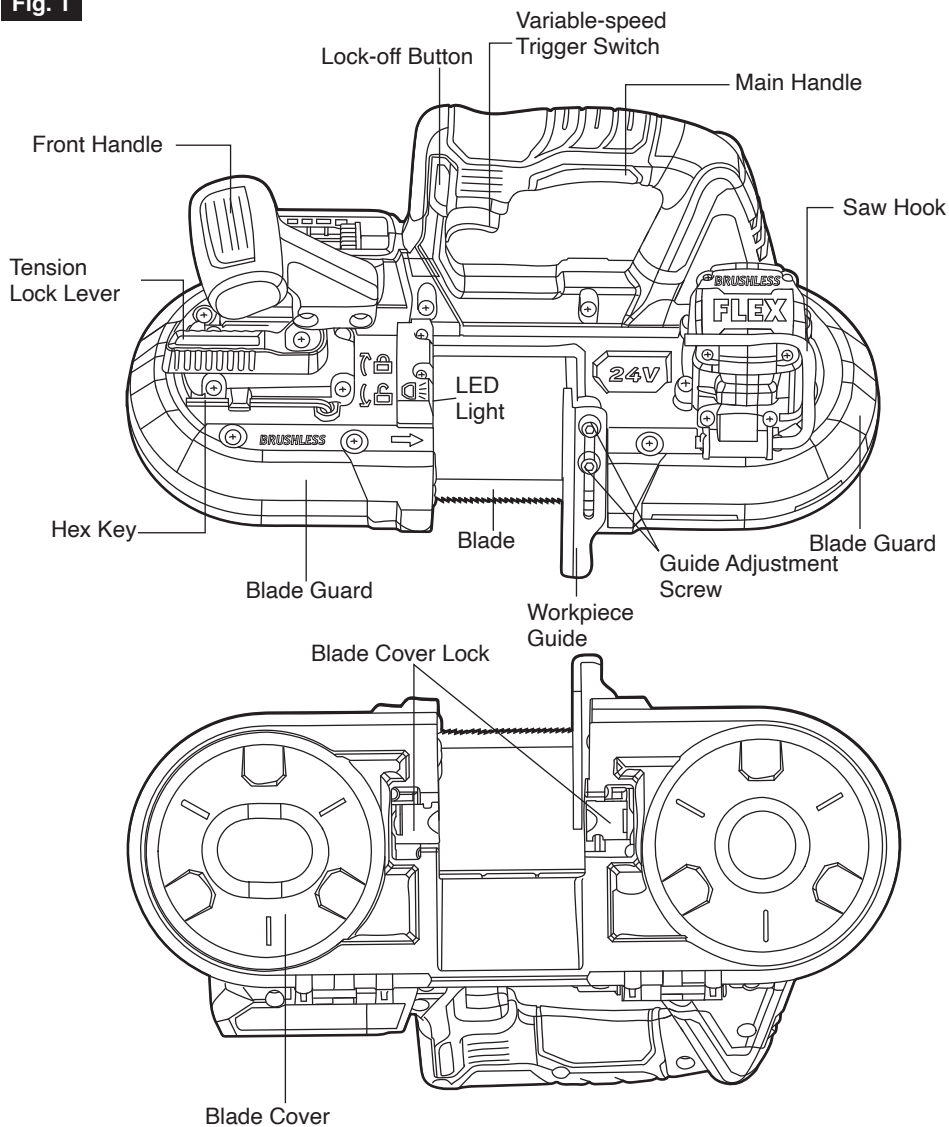
Symbol	Name	Designation/Explanation
V	Volts	Voltage
A	Amperes	Current
Hz	Hertz	Frequency (cycles per second)
W	Watt	Power
kg	Kilograms	Weight
min	Minutes	Time
s	Seconds	Time
Wh	Watt-hours	Battery capacity
Ah	Ampere-hours	Battery capacity
ø	Diameter	Size of drill bits, grinding wheels, etc.
n_0	No load speed	Rotational speed, at no load
n	Rated speed	Maximum attainable speed
.../min	Revolutions or reciprocations per minute (rpm)	Revolutions, strokes, surface speed, orbits, etc. per minute
O	Off position	Zero speed, zero torque...
1,2,3,... I,II,III,	Selector settings	Speed, torque, or position settings. Higher number means greater speed
CFM	Cubic Feet Per Minute	Air volume
MPH	Miles Per Hour	Air velocity
	Infinitely variable selector with off	Speed is increasing from 0 setting
	Arrow	Action in the direction of arrow
	Alternating current	Type or a characteristic of current
	Direct current	Type or a characteristic of current
	Alternating or direct current	Type or a characteristic of current
	Class II tool	Designates Double Insulated Construction tools.
	Disposal information for the old machine	Do not throw electric power tools into the household waste!
	Read the instructions	Alerts user to read manual

Symbol	Name	Designation/Explanation
	Wear eye protection symbol	Alerts user to wear eye protection
	Wear mask symbol	Alerts user to wear dust mask
	Regulatory compliance mark	This product complies with applicable Australian standards.

FUNCTIONAL DESCRIPTIONS AND SPECIFICATIONS

Compact Band Saw

Fig. 1



SPECIFICATIONS

Model No.	FXA2331
Rated Voltage	24 V d.c.
No-load Speed	0-180m/min
Max. Cutting Depth	Round Stock: 64 mm
	Rectangular Stock: 64 mm x 64 mm
Blade Dimension	835 mm x 12.7 mm x 0.5 mm
Recommended operating temperature	-20 – 40°C
Recommended storage temperature	< 50°C

ASSEMBLY

⚠ WARNING Detach the battery pack from the tool before making any assembly, adjustments or changing accessories. Such preventive safety measures reduce the risk of starting the tool accidentally.

TO ATTACH/DETACH BATTERY PACK (FIG. 2)

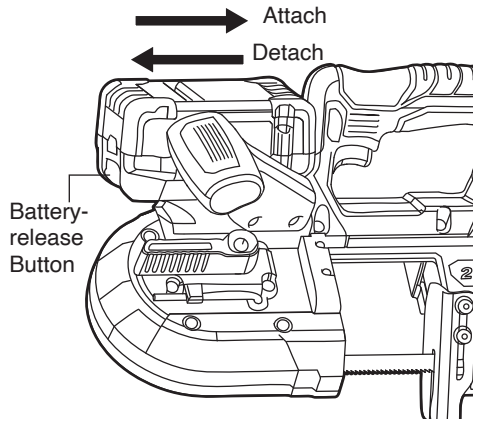
To attach the battery pack:

Align the raised ribs on the battery pack with the grooves in the tool, and then slide the battery pack onto the tool.

NOTICE: Make sure that the latch on the battery pack snaps into place and that the battery pack is secured to the tool before beginning operation.

NOTICE: When placing the battery pack onto the tool, be sure that the raised rib on the battery pack aligns with the groove inside the tool and that the latches snap into place properly. Improper attachment of the battery pack can cause damage to internal components.

Fig. 2



To detach the battery pack:

Depress the battery-release button located on the front of the battery pack, to release the battery pack. Pull the battery pack out and remove it from the tool.

⚠ WARNING Battery tools are always in operating condition. Therefore, remove the battery when the tool is not in use or when carrying it at your side.

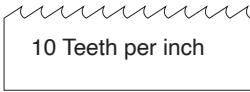
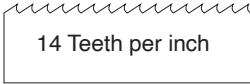
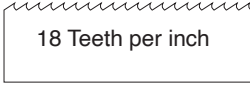
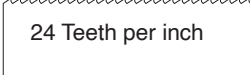
BLADES AND BLADE SELECTION

This band saw is designed to use 0.5 mm thick, 12.7 mm wide and 835 mm long blades. DO NOT use more than 0.5 mm thick blades.

The special 0.5 mm thickness reduces flexure fatigue and provides maximum tooth life. To maximize cutting life, use a blade with the correct pitch (teeth per inch) for the specific cutting job.

Blades are available in several pitches. To select the proper blade, three factors should be considered: The size, shape, and type of material to be cut.

The following suggestions are for selecting the right blade for various cutting operations. Keep in mind that these are broad guidelines and that blade requirements may vary depending upon the specific size, shape and type of material to be cut.

 <p>10 Teeth per inch</p>	For tough stock 3/16" up to 3-1/4" in diameter or width.
 <p>14 Teeth per inch</p>	For tough stock 5/32" up to 3/4" in diameter or width.
 <p>18 Teeth per inch</p>	For thin-wall tubing and thin sheets heavier than 21 gauge.
 <p>24 Teeth per inch</p>	For thin-wall tubing and thin sheets heavier than 21 gauge.

Generally, soft materials require coarse pitch blades and hard materials require fine pitch blades. Use coarse pitch blades for thick work and fine pitch blades for thin work.

INSTALLING/REMOVING BLADE

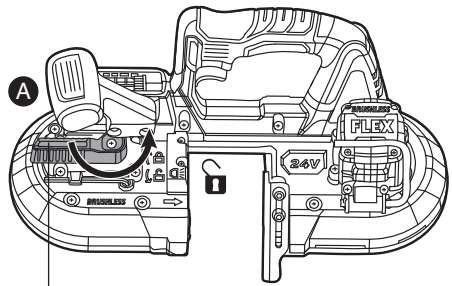
⚠ WARNING An unsuitable or incorrectly fitted band saw blade can damage the saw. Use only band saw blades that are suitable for this saw.

⚠ WARNING The saw blade may be very sharp. Always wear gloves when changing saw blades.

To Install Blade (Fig. 3a, 3b, 3c, 3d)

1. Remove the battery pack from the tool.
2. Turn the tension lock lever located on the front of the saw 180° COUNTERCLOCKWISE (A). This releases the tension on the blade (Fig. 3a).

Fig. 3a



Tension Lock Lever

3. Turn the band saw over and place it on a workbench or table with the front handle to the right (Fig. 3b).
4. Lift both blade cover locks (B) and open the blade cover (C) (Fig. 3c).
5. Firmly press the new blade between the blade guide rollers (D) (Fig. 3c).

Note: be sure the teeth face down and point to the workpiece guide as shown in Fig. 3c.

6. Holding the blade in the guide rollers, route it around both pulleys and through the workpiece guide (E) (Fig. 3c).
7. Make sure that the blade is fully inserted into the guide rollers and positioned squarely against the pulleys.

Fig. 3b

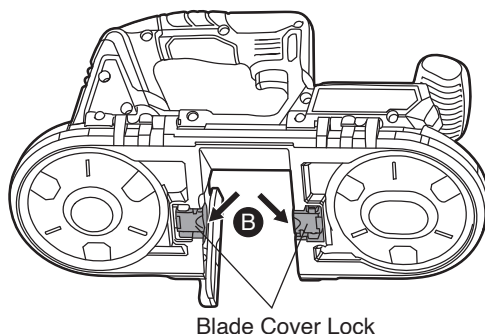
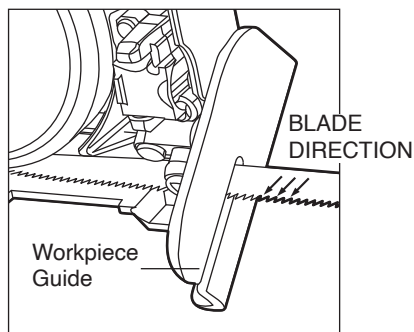
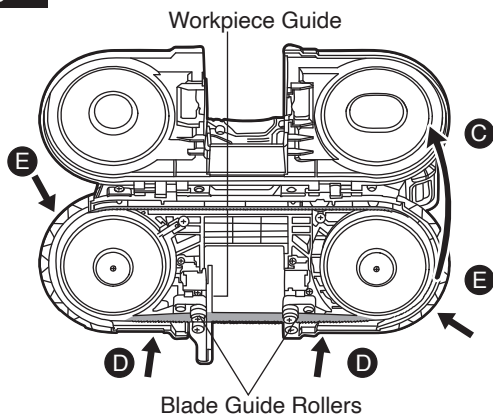


Fig. 3c

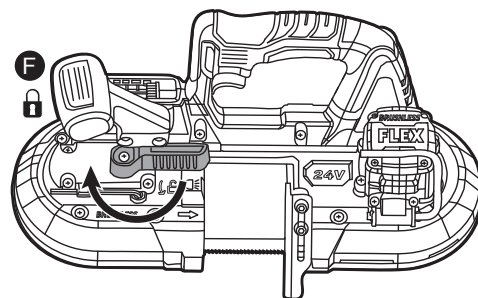


8. Close the blade cover and press down the blade cover locks.
9. Turn the tension lock lever 180° CLOCKWISE (F) (Fig. 3d). This will secure the blade on the pulleys.

BE SURE THAT THE BLADE IS PROPERLY SEATED ON THE PULLEYS BEFORE STARTING THE CUT.

NOTICE: For new replacement blade, find the compatible blade with correct size specified in the **SPECIFICATIONS**.

Fig. 3d



To remove blade (Fig. 4a, 4b, 4c)

⚠ WARNING The saw blade may be very hot after use. Allow the blade to cool down and wear gloves when removing a saw blade.

1. Remove the battery pack from the tool.
2. Turn the tension lock lever located on the front of the saw 180° COUNTERCLOCKWISE. This releases the tension on the blade for easy removal (Fig. 4a).
3. Turn the band saw over and place it on a workbench or table with the front handle to the right.
4. Lift both blade cover locks and open the blade cover.
5. Begin removing the blade at the upper portion of the blade guard (A) and continue around the pulleys (B) (Fig. 4b). The blade may spring free during removal. SAW BLADES ARE SHARP. USE CARE IN HANDLING THEM.
6. The rubber surface of the pulleys should be inspected for looseness or damage when changing the blade. Wipe any chips from the pulleys. This will extend the life of pulleys and keep the blade from slipping.

Fig. 4a

Tension Lock Lever

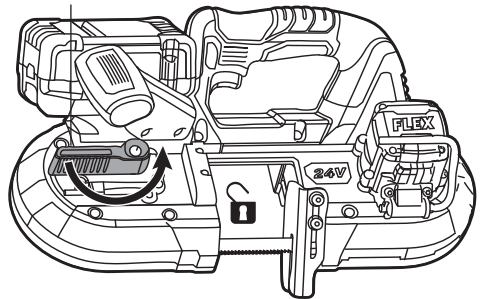
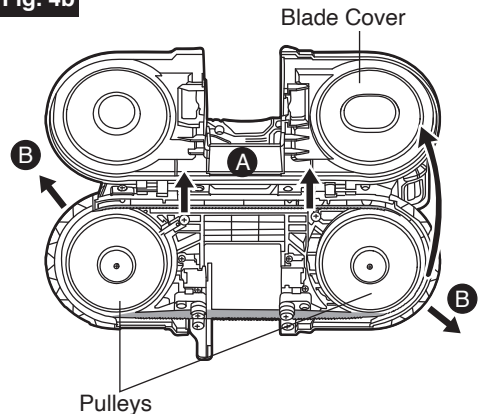
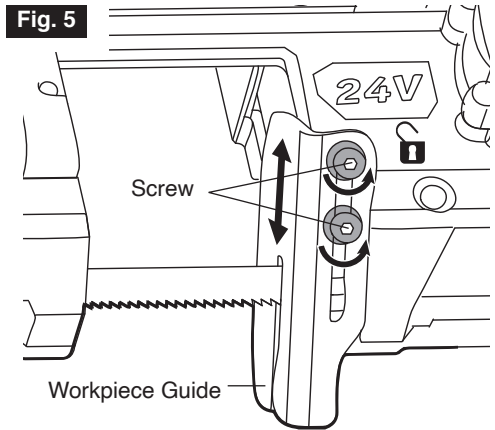


Fig. 4b



WORKPIECE GUIDE ADJUSTMENT (FIG. 5)

1. Remove the battery pack.
2. Loosen the two screws with the included hex key.
3. Move the workpiece guide to the desired position.
4. Securely tighten both screws.



LED LIGHT

The LED light provides additional light on the surface of the workpiece for operation in lower-light areas.

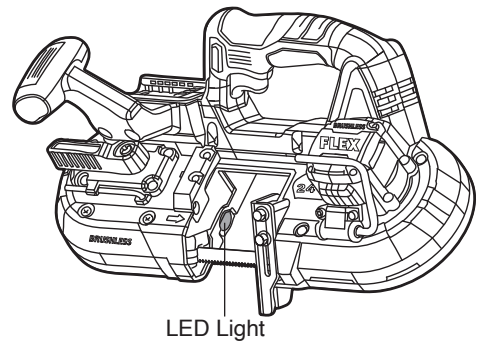
The LED light will automatically turn on with a slight squeeze on the variable-speed trigger switch before the tool starts running and will turn off approximately 10 seconds after the variable-speed trigger switch is released.

The LED light will rapidly flash when the tool and/or battery pack becomes overloaded or too hot, and the internal sensors will turn the tool off if the tool and/or battery pack are overloaded. Rest the tool for a while or place the tool and battery pack separately under air flow to cool them.

The LED light will flash more slowly to indicate that the battery is at low-battery capacity.

Recharge the battery pack.

Fig. 6



SAW HOOK (FIG. 7)

Your tool is equipped with a hook. Use the hook to hang the saw from a rafter or beam, or other similar secure structure for temporary storage during work breaks. Recommended lumber size to support the saw with the hook: 2x4.

To use, lift up the hook until it snaps into the open position.

When not in use, always lower the hook until it snaps into the closed position.

⚠ WARNING When the saw is hung by the hook, do not shake the saw or the object that it is hanging from.

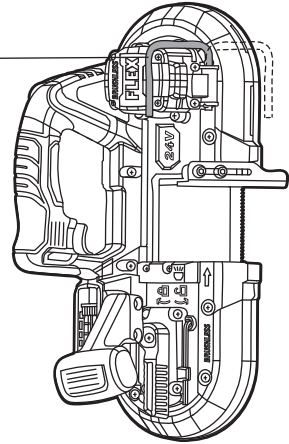
Do not hang the saw from any electrical wires. Make sure that the structure used to hang the saw is secure. Personal injury or property damage may occur.

Only use the hook for hanging the saw. Using the hook to hang anything else could lead to serious injury.

Do not use the hook to reach another object or use the hook to support your weight in any situation.

Fig. 7

Saw Hook



OPERATING INSTRUCTIONS

⚠ WARNING To reduce the risk of fire, personal injury, and product damage due to a short circuit, never immerse your tool, battery pack or charger in fluid or allow a fluid to flow inside them. Corrosive or conductive fluids, such as seawater, certain industrial chemicals, and bleach or bleach-containing products, etc. can cause a short circuit.

⚠ WARNING If any parts are damaged or missing, do not operate this product until the parts are replaced. Use of this product with damaged or missing parts could result in serious personal injury.

This band saw must be used only with the FLEX 24V series battery packs and chargers

NOTICE: Please refer to the battery pack and charger manuals for detailed operating information.

INTENDED USE

This compact band saw is designed for professional metal and plastics cutting applications.

DO NOT use under wet conditions or in presence of flammable liquids or gases.

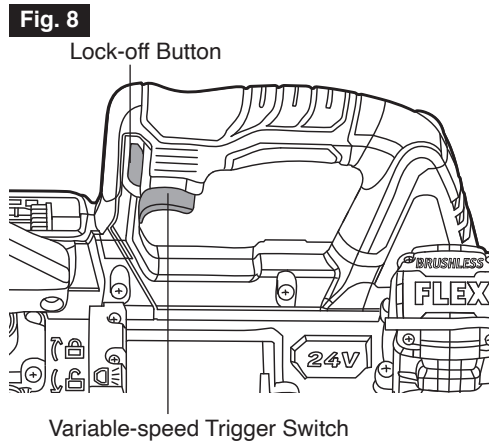
VARIABLE-SPEED TRIGGER SWITCH AND LOCK-OFF BUTTON

To turn the tool “ON”, press and hold the lock-off button with your thumb, then squeeze the trigger switch with your finger. Release the lock-off button and continue to squeeze the trigger for continued operation.

To turn the tool “OFF”, release the trigger switch, which is spring loaded and will return to the off position automatically.

⚠ WARNING Do not attempt to modify this tool or create accessories not recommended for use with this tool. Any such alteration or modification is misuse and could result in a hazardous condition leading to possible serious injury.

⚠ WARNING To prevent accidental starting that could cause serious personal injury, always remove the battery pack from the tool when assembling parts, making adjustments, or cleaning the tool.



PROPER HAND POSITION (FIG. 9)

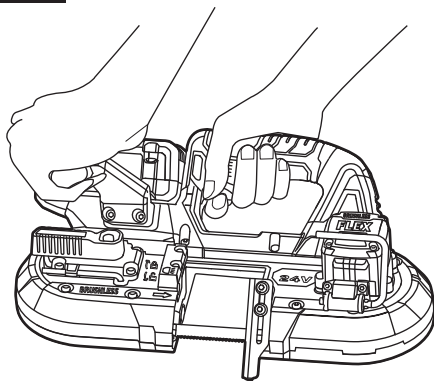
⚠ WARNING To reduce the risk of serious personal injury, ALWAYS use proper hand position.

Proper hand position requires one hand on the main handle and one hand on the front handle.

GENERAL CUTTING

1. Remove the battery pack from the tool.
2. Make sure that the workpiece is firmly clamped in place to keep it from slipping or moving while cutting.
3. Install the appropriate type and size of blade for the workpiece material and size.
4. Mark the line of cut clearly on workpiece, if needed.
5. Attach the battery pack to the band saw.
6. Hold the saw firmly with both hands. Make sure to keep your hands on the insulated gripping areas only.
7. Bring the workpiece guide into contact with the workpiece while keeping the blade off of the workpiece.
8. Depress the lock-off button and squeeze the variable-speed trigger switch to start the saw and bring it to the maximum desired cutting speed before applying the blade to the workpiece.

Fig. 9



9. Slowly and gently tilt the tool to bring the band saw blade into contact with the workpiece. Use only enough steady pressure on the blade to keep the saw cutting. Do not force the tool.

NOTICE: During cutting, if the band saw becomes locked or jammed in the workpiece material, release the switch immediately to avoid damage to the band saw blade and motor.

⚠ WARNING End pieces, which would be heavy enough to cause injury when they drop, after cut-off, should be supported. End pieces may be hot and sharp. Safety shoes and heavy gloves are strongly recommended.

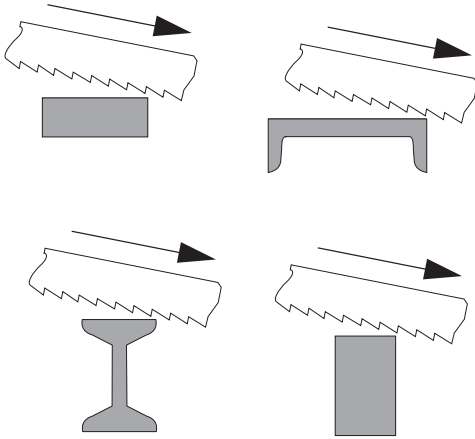
TIPS FOR BETTER CUTTING

- Start cutting on a surface where the greatest number of teeth will be in contact with the workpiece at one time (Fig. 10).
- Never twist the band saw blade during cutting operation.

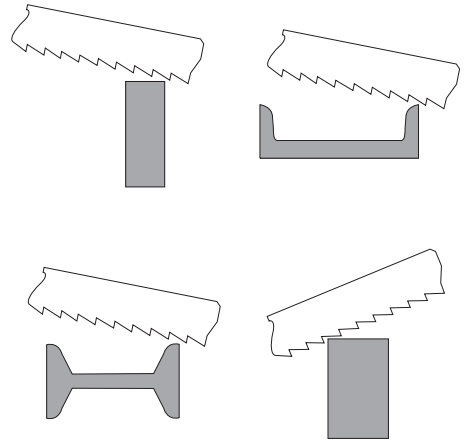
- Never use liquid coolants with portable band saws. Use of liquid coolants will cause build-up on pulleys and reduce performance.
- If excessive vibration occurs during the cut, ensure that the material being cut is securely clamped down. If vibration continues, change the band saw blade.

Fig. 10

CORRECT



INCORRECT



MAINTENANCE

⚠ WARNING To avoid serious personal injury, always remove the battery pack from the tool when cleaning or performing any maintenance.

SERVICE

⚠ WARNING Preventive maintenance performed by unauthorized personnel may result in misplacing of internal wires and components which could cause a serious hazard. We recommend that all tool service be performed by a FLEX Factory Service Centre or Authorized FLEX Service Station.

GENERAL MAINTENANCE

⚠ WARNING When servicing, use only identical replacement parts. Use of any other parts could create a hazard or cause product damage. Periodically inspect the entire product for damaged, missing, or loose parts such as screws, nuts, bolts, caps,

etc. Tighten securely all fasteners and caps and do not operate this product until all missing or damaged parts are replaced. Please contact customer service or an authorized service centre for assistance.

CLEANING

⚠ WARNING The tool may be cleaned most effectively with compressed dry air. Always wear safety goggles when cleaning tools with compressed air. Ventilation openings and switch levers must be kept clean and free of foreign matter. Do not attempt to clean by inserting pointed objects through openings.

⚠ WARNING Certain cleaning agents and solvents damage plastic parts. Some of these are: gasoline, carbon tetrachloride, chlorinated cleaning solvents, ammonia and household detergents that contain ammonia.

PULLEY BRUSH (FIG. 11)

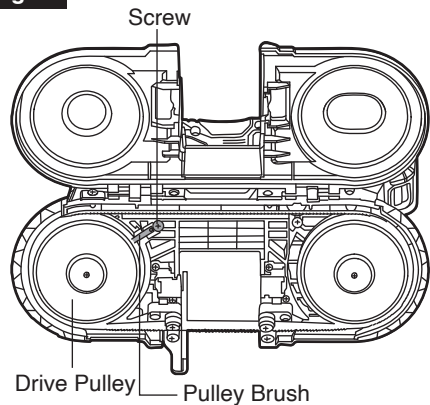
The pulley brush is located inside the saw housing next to the drive pulley and helps keep the blade clean of dust and chips. As the brush becomes worn, it will need to be adjusted or replaced.

1. Turn the band saw over and place it on a workbench or table with the front handle to the right.
2. Lift both blade cover locks and open the blade cover.
3. Loosen the screw that secures the pulley brush with a T20 Torx screwdriver (not included).
4. Position the pulley brush against the pulley.
5. Tighten the screw.
6. Close the blade cover and press down the blade cover locks.

STORAGE

Store the tool indoors in a place that is inaccessible to children. Keep away from corrosive agents.

Fig. 11



ACCESSORIES

 **WARNING** The use of any other accessories not specified in this manual may create a hazard.

Hex Key

835mm x 13mm x 0.5mm 14/18 TPI Band Saw Blade

WARRANTY STATEMENT

Chervon Australia Pty Ltd (ABN 36 165 077 501) of Unit 14,5 Kelletts Road, Rowville, Victoria, 3178, and Chervon New Zealand Subsidiary Ltd (NZBN 9429049277616) (**Chervon**) provides the following warranty (**Warranty**) to original domestic purchasers in Australia and New Zealand as applicable (**Customers**) of its FLEX24V Tools, FLEX24V Batteries and Chargers and FLEX STACK PACK Storage System (collectively **Products**).

The benefits of this Warranty are in addition to any rights and remedies imposed by Australian State and Federal or New Zealand legislation that cannot be excluded. Nothing in this Warranty is to be interpreted as excluding, restricting or modifying any legislation relevant to the supply of goods and services in Australia or New Zealand, as applicable, which cannot be excluded, restricted or modified.

In Australia, if the claimant is a “consumer” under the Australian Consumer Law, Chervon confirms the following:

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

WARRANTY

Chervon warrants that, subject to the terms of this Warranty and the exclusions and limitations contained herein, the Products will be free from defects in materials and workmanship for the following period, as applicable, calculated from the date of purchase of the Product (**Warranty Period**):

- If the Customer registers its purchase of the Product online at www.flex-tools.com.au or by calling 1300 000 346 in Australia or www.flex-tools.co.nz or by calling 0508 000 346 in New Zealand within 30 days of the date of its purchase (**Registration**), the Warranty Period for the following Products is as follows:
 - FLEX 24V Tools: 5 years;
 - FLEX 24V Batteries and Chargers: 5 years;
 - FLEX Stack Pack™ Storage System: 1 year;
 - FLEX Accessories & Consumables: 90Days
- If the Customer fails to complete Registration as outlined above, the Warranty Period for the following Products is as follows:
 - FLEX 24V Tools: 3 years;
 - FLEX 24V Batteries and Chargers: 3 years;
 - FLEX Stack Pack™ Storage System: 1 year;
 - FLEX Accessories & Consumables: 90 Days

For further clarification and avoidance of doubt please refer to the FLEX product warranty table included below.

If, before the end of the Warranty Period, a defect appears in the manufacture or assembly of a Product, and Chervon finds the Product to be defective in materials or workmanship, it will, in its sole discretion, either:

- replace or repair the Product or the defective part of the Product free of charge; or
- cause the Product or the defective part of the Product to be replaced or repaired free of charge.

Chervon reserves the right to replace a defective Product or part of a Product with parts and components of similar quality, grade and composition where an identical part or component is not available. Where the product is repaired, Chervon may use refurbished parts.

WARRANTY CLAIMS

1. If a defect covered by Warranty appears, you must first contact Chervon:
 - a) by telephone on 1300 000 346 (AU); or 0508 000 346 (NZ); or
 - b) by email at support@flex-tools.com.au
2. Any Warranty claim must be accompanied by:
 - a) proof of purchase;
 - b) full details of the alleged defect;
 - c) photo evidence of the alleged defect; and
 - d) any other relevant documents.
3. You must allow Chervon or its authorised agent to inspect and test the Product. If that inspection and test finds no defect in the Product, you must pay Chervon's usual service and testing costs.
4. Unless otherwise agreed in writing by Chervon, you must pay the cost of transporting the Product to and from Chervon or Chervon's authorised agent and any related insurance cost. Any handling and transportation costs (and other expenses incurred in claiming this warranty) are not covered by this warranty and will not be borne by Chervon.
5. The replacement product or part, or repaired product will be made available for your collection at an address nominated by Chervon.
6. Customers are responsible for the care and cleaning of their product prior to sending it to back to Chervon or its nominated authorised repair agents. Any product being sent for repair must be cleaned. It is an Occupational/Work Health and Safety risk for our staff or authorised repairers to inspect, repair or service a product that has come into contact with a hazardous substance.
7. If Chervon or its authorised repair agent is to inspect, repair or service a product that has come into contact with a hazardous substance such as asbestos, silica dust or other hazardous substance then we may not be able to inspect, service or repair the product. If this is the case, Chervon reserves the right to refuse repair under these circumstances and will inform the customer and the product will be returned at the customer's expense.

EXCLUSIONS

The Warranty does not apply if:

- a) the Product is not supplied in its final shape and form by Chervon or an authorised FLEX Dealer, which can be confirmed on the website store locator (for avoidance of doubt, third party online stores such as eBay, Gumtree, Amazon, etc. are excluded);
- b) the Product is altered, modified or repaired by a party other than Chervon or its agent;
- c) the Product is used other than for its designed purpose;
- d) the Product is used for rental purposes;
- e) the Product is used or installed other than in accordance with Chervon's instructions;
- f) the Product has not been maintained or protected in accordance with Chervon's instructions;
- g) the Product has been subject to abnormal conditions;
- h) the product suffers normal deterioration of the exterior finish, including but not limited to scratches, dents, paint chips, or to any corrosion or discolouring by heat, abrasive and chemical cleaners;
- i) the Product is involved in an accident;
- j) Chervon cannot find any defect in the Product after testing, inspection and assessment;
- k) the alleged defect is due to abuse, misuse, neglect (including failure to clean) or accident;
- l) the alleged defect is due to a failure to properly maintain or use the Product;
- m) the alleged defect in the Product is within acceptable industry standards or tolerances; or
- n) the alleged defect is due to a request to customise the Product;

o) the alleged defect is due to normal wear and tear, misuse or abuse (including overloading of the product beyond capacity and exposure to water or rain);

p) The alleged defect has been used or caused due to continuous industrial use.

The Warranty does not extend to:

a) damage or defects caused by normal wear and tear;

b) the Products being damaged by you or a third party;

c) accidental or wilful damage, or misuse; or

d) theft or vandalism.

This Warranty does not extend to other accessories or attachments.

LIMITATIONS

Chervon makes no express warranties or representations other than as set out in this document.

Chervon will not be liable to you or any other person in connection with this Warranty for any:

a) consequential or indirect loss, damage or costs incurred by you or any other person; or

b) damage to property, loss of turnover, loss of profits, loss of business or loss of good will.

CONTACT

For Warranty Service or to make a claim please contact Chervon on the details below between the hours of Monday to Friday 9:00am to 5:00pm EST/NZST (as applicable)

Chervon Australia Pty Ltd

Unit 14, 5 Kelletts Rd, Rowville, VIC. 3178.

Ph Australia; 1300 000 346. Email: support@flex-tools.com.au

Chervon New Zealand Subsidiary Ltd

4th Floor, Smith & Caughey Building, 253 Queen St, Auckland, 1141.

Ph New Zealand; 0508 000 346. Email: support@flex-tools.com.au

NON REGISTER

REGISTRATION WITHIN 30 DAYS OF PURCHASE

PRODUCT OR MODEL #	LIMITED STANDARD WARRANTY PERIOD	LIMITED WARRANTY PERIOD WITH REGISTRATION WITHIN 30 DAYS FROM DATE OF PURCHASE*
FLEX 24V Lithium-ion power tools	3 Years	5 Years
FLEX 24V Lithium-ion Batteries and Chargers	3 Years	5 Years
FLEX Accessories & Consumables	90 Days	90 Days
FLEX STACK PACK™ Storage system	1 Year	1 Year

*Original purchaser must register the product(s) within 30 days of purchase and retain their receipt as proof of purchase. This warranty applies only to the original purchaser from an authorised FLEX dealer and may not be transferred. If original purchaser does not register their product within 30 days, the warranty will apply for the duration set out in table above in column 'LIMITED STANDARD WARRANTY PERIOD'. For avoidance of doubt please refer to warranty table above and full warranty details in this manual or on our website at www.flex-tools.com.au